BONNEY DROP FORGED WRENCHES



CATALOG NUMBER 15

BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.



BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.

Manufacturers of
DROP FORGINGS
VISES AND WRENCHES
of all kinds

BONNEY MARK

CATALOG NUMBER 15 Showing DROP FORGED WRENCHES

ESTABLISHED 1876

Cable address Bonnevise

KINDLY DESTROY ALL FORMER LISTS ON DROP FORGED WRENCHES.

To Insure Prompt Delivery
Order Wrenches by
Catalog Numbers.

UNFINISHED WRENCH.



This is a Drop Forged Wrench with or without milled openings unhardened.

SEMI-FINISHED WRENCH.



This is a Drop Forged Wrench having milled openings and hardened, privilege being allowed to brighten the heads.

FINISHED WRENCH.



This is a Drop Forged Wrench with milled openings, full polish, hardened and brightened.

All Drop Forged Wrenches will be furnished with milled openings unless otherwise specified.

ENGINEERS' WRENCHES

SINGLE HEAD

15° ANGLE



No.	Size Bolts U. S. Standard Nuts	Opening Inches	Extreme Length Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
00 0 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 16 18 19 19 20 20 20 20 20 20 20 20 20 20 20 20 20	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	6 1 1 1 1 1 1 2 2 2 2 2 3 3 3 4 4 5 5 5 5 6 6 7	2½ 2½ 3¾ 4¾ 5½ 6½ 7½ 8¾ 113 14% 16½ 20¼ 24 25¾ 29½ 33 37 37 34 44 44 51 51 53 51 53	\$0 08 09 10 12 14 17 20 26 32 42 58 75 1 00 2 50 3 70 4 40 7 60 10 00 7 60 11 3 00 16 00 22 50 28 00 25 00 20 00 40 00 45 00 45 00 45 00 45 00 46 00 46 00 47 00 48 00 4	\$0 12 13 15 18 21 25 30 39 48 63 87 1 13 1 58 2 43 3 75 4 50 0 37 5 55 6 60 11 40 15 50 19 50 19 50 24 00 36 00 36 00 39 00 66	\$0 16 18 20 24 28 34 34 40 52 64 84 1 16 1 50 2 50 3 24 0 4 5 20 12 50 6 2 00 5 2 00 5 2 00 6 00 8 80 2 00 2 00 2 00 3 2 00 2 00 3 2 00 3 2 00 4 00 5 00 6 00 8 00 8 00 8 00 8 00 8 00 8 00 8

ENGINEERS' WRENCHES DOUBLE HEAD

15° ANGLE



No.	Size Bolts, U. S. Standard Nuts.	Openings, Inches.	Extreme Length, Inches.	Price, Unfinished, Each.	Price, Semi- finished, Each.	Price, Finished, Each.
21 22 23 24 25 26 27 28 29 30 31 33 34 41 42 43 44 44 45 65 55 56 57	######################################	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	33/4 4 4 47/4 47/5 55/5 67/5 47/5 55/5 67/5 47/5 47/5 47/5 47/5 47/5 47/5 47/5 4	\$0 12 13 14 16 18 20 22 24 26 26 28 30 32 36 44 51 8 65 76 78 88 1 00 20 30 3 35 3 80 4 25 4 79 0 6 59 0 10 25	\$0 18 20 21 224 27 30 33 36 39 42 45 45 45 466 77 87 98 1 1 32 2 70 3 3 45 3 9 75 5 03 5 70 5 5 03 5 70 5 5 12 30 15 38	\$0 24 26 28 32 36 40 44 48 52 56 60 64 72 80 88 1 02 1 16 1 30 1 52 2 72 3 6 2 72 3 6 2 73 1 03 3 60 6 70 8 50 8 70 8 70

HEXAGON CAP-SCREW WRENCHES



SINGLE HEAD 15° ANGLE

Number.	For Hexagon Head Cap-Screws; Diameter of Screws, Inches.	Opening Finished, Inches.	Extreme Length, Inches.	Thickness of Head, Inches.	Price, Unfinished, Each.	Price, Semi-Finished, Each.	Price, Finished, Each,
700 701 701a 702 703 704 705 705a 706 707 708	**************************************	3/8 11/2 16 15/8 3/4 11/8 11/8 11/4	27/8 33/4 33/4 43/4 55/8 61/2 71/2 83/8 91/4 111/8	7731/4/40736161/21514/514761486	\$0.09 .10 .10 .12 .14 .17 .20 .20 .26 .32 .42	\$0.14 .15 .15 .18 .21 .26 .30 .30 .39 .48 .63	\$0.18 .20 .20 .24 .28 .34 .40 .40 .52 .64

HEXAGON CAP-SCREW WRENCHES.



DOUBLE HEAD 15° ANGLE

Number.	For Hexagon Head Cap-Screws; Diameter of Screws, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	Thickness of Heads, Inches.	Price, Unfinished, Each.	Price, Semi-Finished, Each.	Price, Finished, Each,
723 723a 724 725 725a 725b 726 727 728 729 730 731a 731b 732a 732a 733 734 735	14 6 16 6 18 18 18 18 18 18 18 18 18 18 18 18 18	T-1/2-E-7/2-	4 4 478 478 478 478 578 678 678 734 734 734 834 834 934 934 1158	14/42525252541-1451525444444444444444444444	\$0.13 .13 .16 .18 .18 .20 .22 .24 .26 .30 .30 .30 .32 .32 .36 .44 .51	\$0.20 .24 .27 .27 .30 .33 .36 .39 .45 .45 .45 .48 .54 .66 .77 .87	\$0.26 .26 .32 .36 .36 .40 .44 .48 .52 .56 .60 .60 .60 .64 .72 .88 .88 1.02

DOUBLE HEAD "S" WRENCHES 221/0 ANGLE

FOR U. S. STANDARD NUTS



No.	Size Bolts U. S. Standard Nuts	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
661A 661B 661C	1/8 & 1/8 1/8 & 1/4 1/8 & 1/4	5 & 13 16 & 1/2 16 & 1/2 13 & 1/2	4 4 4	37 37 37 37	\$0 13 13 13	\$0 20 20 20	\$0 26 26 26
662A 662B 662C	\$ & \$ 16 14 & \$ 16 14 & \$ 36	13 & 19 1/2 & 19 1/2 & 11 1/2 & 116	5 5 5	5 16 5 16 5 16	17 17 17	26 26 26	34 34 34
663A 663B 663C	16 & 3/8 16 & 76 3/8 & 76	192 & 116 192 & 352 116 & 352	6¼ 6¼ 6¼	3/8 3/8 3/8	22 22 22	33 33 33	44 44 44
664A 664B 664C	3/8 & 1/2 1/8 & 1/2 1/8 & 9 1/8 & 1/8	11 & 7/8 252 & 7/8 252 & 32 253 & 32	7½ 7½ 7½ 7½	7 16 7 16 7 18	28 28 28	42 42 42	56 56 56
665A 665B 665C	1/2 & 18 1/2 & 5/8 18 & 5/8	78 & 31 78 & 118 31 & 116	9 9	1/2 1/2 1/2 1/2	36 36 36	54 54 54	72 72 72
666A 666B 666C	18 & 34 5/8 & 3/4 5/8 & 7/8	$\frac{31}{32} & 1\frac{1}{4} \\ 1\frac{1}{16} & 1\frac{1}{4} \\ 1\frac{1}{16} & 1\frac{1}{16} $	10½ 10½ 10½	9 18 9 16	48 48 48	72 72 72	96 96 96
667A 667B 667C	34 & 78 34 & 1 78 & 1	1¼ & 178 1¼ & 158 178 & 158	12 12 12	5/8 5/8 5/8	72 72 72	1 08 1 08 1 08	1 44 1 44 1 44
668A 668B 668C	78 & 11/8 1 & 11/8 1 & 11/4	178 & 118 158 & 118 158 & 2	14 14 14	3/4 3/4 3/4	1 10 1 10 1 10	1 65 1 65 1 65	2 20 2 20 2 20

22½º ANGLE

FOR HEXAGON CAP SCREWS



No.	Hexagon Cap Screws Size Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
671A 671B 671C 671D	1/8 & 1/8 1/8 & 1/4 1/8 & 1/4 1/8 & 1/8	18 & 38 18 & 18 38 & 18 38 & 18	4 4 4 4	ST S	\$0 13 13 13 13	\$0 20 20 20 20 20	\$0 26 26 26 26 26
672A 672B 672C 672D	1/4 & 1/4 & 3/8 1/4 & 3/8 1/8 & 3/8 1/8 & 7/8	78 & ½ 78 & 18 ½ & 18 ½ & 18	5 5 5	8 18 18 5 18 5 16	17 17 17 17	26 26 26 26 26	34 34 34 34
673A 673B 673C 673D	3% & 1/4 3% & ½ 1/5 & ½ 1/5 & 1/5	18 & 5/8 18 & 3/4 5/8 & 3/4 5/8 & 18	6¼ 6¼ 6¼ 6¼	3/8 3/8 3/8 3/8	22 22 22 22 22	33 33 33 33	44 44 44 44
674A 674B 674C	1/2 & 18 1/2 & 5/8 1/8 & 5/8	3/4 & 18 3/4 & 7/8 13 & 7/8	7½ 7½ 7½	7 16 7 16 7 16	28 28 28	42 42 42	56 56 56
675A 675B 675C 675D	16 & 34 5/8 & 3/4 5/8 & 7/8 3/4 & 7/8	13 & 1 % & 1 % & 1 % & 11/8 1 & 11/8	9 9 9	1/2 1/2 1/2 1/2 1/2 1/2	36 36 36 36	54 54 54 54	72 72 72 72 72
676A 676B 676C	34 & 1 78 & 1 78 & 11/8	1 & 1¼ 1½ & 1¼ 1½ & 1¾	10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72	96 96 96
677A 677B 677C	1 & 11/8 1 & 11/4 11/8 & 11/4	1½ & 1¾ 1½ & 1½ 1¾ & 1½	12 12 12	5/8 5/8 5/8	72 72 72 72	1 08 1 08 1 08	1 44 1 44 1 44

22½° ANGLE

FOR SQUARE HEAD CAP SCREWS



No.	Square Head Cap Screws Size Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
682A 682B 682C 682D	1/4 & 54 1/4 & 3/8 1/4 & 3/8 1/8 & 1/8	3% & 78 3% & ½ 78 & ½ 78 & 16	5 5 5 5	5 16 5 16 5 16 5 16	\$0 17 17 17 17 17	\$0 26 26 26 26 26	\$0 34 34 34 34 34
683A 683B 683C 683D	3/8 & 7/8 3/8 & 1/2 1/8 & 1/2 1/8 & 1/8	1/2 & 1/8 1/2 & 5/8 1/6 & 5/8 1/8 & 1/8	6¼ 6¼ -6¼ -6¼	3/8 3/8 3/8 3/8 3/8	22 22 22 22 22	33 33 33 33	44 44 44 44
684A 684B 684C 684D	1/2 & 1/8 1/2 & 5/8 1/3 & 5/8 1/3 & 3/4	5% & 11 5% & 34 11 & 34 11 & 78	7½ 7½ 7½ 7½ 7½	7 16 7 16 7 16 7 16 7	28 28 28 28	42 42 42 42	56 56 56 56
685A	5/8 & 3/4	34 & 78	9	1/2	36	54	72
686A 686B 686C	5/8 & 7/8 3/4 & 7/8 3/4 & 1	34 & 11/8 7/8 & 11/8 7/8 & 11/4	10½ 10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72 72	96 96 96
687A 687B 687C	7% & 1 7% & 1½ 1 & 1½	1½ & 1¼ 1½ & 1¾ 1¼ & 1¾	12 12 12	5/8 5/8 5/8	72 72 72	1 08 1 08 1 08	1 44 1 44 1 44
688A 688B	1 & 1¼ 1½ & 1¼	1¼ & 1½ 1¾ & 1½	14 14	3/4 3/4	1 10 1 10	1 65 1 65	2 20 2 20

22½º ANGLE

FOR SET SCREWS



No.	Size Set Screws Inches	Openings Inches	Extreme Length Inches	Thickness of Heads Inches	Price Unfinished Each	Price Semi-Fin. Each	Price Finished Each
691A 691B 691C 691D	14 & 56 14 & 38 18 & 38 18 & 76	14 & 16 14 & 38 16 & 38 16 & 76	4 4 4 4	9 77 9 77 9 77 9 78 9 78 9 78 9 78 9 78	\$0 13 13 13 13 13	\$0 20 20 20 20 20	\$0 26 26 26 26 26
692A 692B 692C 692D	38 & 76 38 & 1/2 76 & 1/2 16 & 16	38 & 76 38 & 1/2 16 & 1/2 16 & 18	5 5 5	5 16 5 16 5 16 5	17 17 17 17	26 26 26 26 26	34 34 34 34
693A 693B 693C	1/2 & 1/8 1/2 & 5/8 1/8 & 5/8	1/2 & 1/6 1/2 & 5/8 1/6 & 5/8	6¼ 6¼ 6¼	3/8 3/8 3/8	22 22 22	33 33 33	44 44 44
694A 694B 694C	18 & 34 5/8 & 34 5/8 & 7/8	16 & 34 5/8 & 34 5/8 & 7/8	7½ 7½ 7½ 7½	7 18 7 18 7 16	28 28 28	42 42 42	56 56 56
695A 695B 695C	34 & 78 34 & 1 78 & 1	34 & 78 34 & 1 78 & 1	9 9	1/2 1/2 1/2 1/2 1/2	36 36 36	54 54 54	72 72 72 72
696A 696B 696C	78 & 11/8 1 & 11/8 1 & 11/4	78 & 11/8 1 & 11/8 1 & 11/4	10½ 10½ 10½ 10½	9 16 9 16 9	48 48 48	72 72 72 72	96 96 96
697A	11/8 & 11/4	1 1/8 & 11/4	12	5/8	72	1 08	1 44

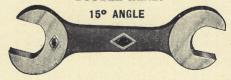
See page 3 for finish of Wrenches.

22½° ANGLE



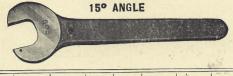
No,	Size of Openings, Inches,	Thickness of Head, Inches.	Length Over All, Inches.	Price Unfinished, Each.	Price Semi- Finished, Each.	Price Finished, Each.
220	3/8 & 7/16	1/4	4	\$0 13	\$0 20	\$0 26
221	1/2 & 9	5 16	5	17	26	34
222	3/4 & 13	3/8	6	22	33	44
223	7/8 & 1	7 16	7	25	39	50
224	1 & 11/8	1/2	8	30	45	60
225	13 & 11/4	9	9	36	54	72

CHECK-NUT WRENCHES. DOUBLE HEAD.



No.	Size Bolts U. S. Stan- dard Nuts, Inches.	Openings, Inches.	Extreme Length, Inches,	Thickness of Heads, Inches.	Price Un- finished, Each,	Price Semi- Finished, Each.	Price Finished, Each,
971/2	34 & 7/8	11/4 & 17/16	8	1/2	\$0 43	\$0 65	\$0 86

CHECK NUT WRENCHES. SINGLE HEAD.



No.	For U. S. Standard Nuts, Size Bolts, In.	Opening Milled, Inches.	Extreme Length, Inches,	Thickness of Head, Inches.	Price Un- finished, Each,	Price Semi Finished, Each.	Price Finished, Each.
800	5 16 3/0	19 32 11	41/4 51/3	11 61 3	\$0 11	\$0 17 20	\$0 22 26
802	16	25 32 7/	57/8	7 32 1/	15	23	30
800 801 802 803 804 805 806 807 808	516 33/8 716 11/2 916/8 3/4 7/8	13216552 8 12 112337 8 12 114 7 6 8	4½ 5½ 5½ 5½ 6½ 7¾ 8½ 10 11½ 13¼	11 63 16 7 32 14 9 32 5 16 38 7 16 12	\$0 11 13 15 18 22 28 36 46 60	\$0 17 20 23 27 33 42 54 69 90	\$0 22 26 30 36 44 56 72 92 1 20
806	3/4	11/4	10	3/8	36	54	72
807 808	1 18	15/8	131/4	16	60	90	1 20

CHECK NUT WRENCHES. DOUBLE HEAD.

15° ANGLE



No,	For U S. Standard Nuts, Size Bolts, Inches.	Openings Milled, Inches.	Extreme Length, Inches,	Thickness of Heads, Inches.	Price Unfinished, Each.	Price Semi- Finished, Each.	Price Finished, Each.
825 826 827 828 829 830 831 832 833 834 835	\$\\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	**************************************	67/s 81/2 103/s 125/s	$\begin{array}{c} \frac{3}{16} & & \frac{7}{32} \\ & \frac{7}{32} & & \frac{9}{32} \\ & & \frac{9}{32} & & \frac{5}{16} \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & & & \\ & & \\ & & & \\ & &$	30 25 25 25 23 33 33 44 44 44 60 60 60 60	\$0 38 38 50 50 66 66 66 90 90	\$0 £0 50 66 66 66 88 88 88 1 20 1 20 1 20

GENERAL PURPOSE WRENCHES. 22% ANGLE



No.	Manufac- turers' Stan- dard Nuts, Size Bolts, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	T.ir kness of Heads, Inches.	Price Un- finished, Each,	Price Semi- finished, Each.	Finished, Each,	
500 501 502 503 504	3 & 1/4 1/4 & 1/6 5 & 8 3/8 3/8 & 7/6 7/6 & 1/2	3/8 & 1/2 1/2 & 5/8 5/8 & 3/4 3/4 & 7/8 7/8 & 1	6½ 7½ 8½ 8¼ 9¼ 10¾	7 32 1/4 5 16 3/8 7 16	\$0 13 17 22 28 34	\$0 20 25 33 42 51	\$0 26 34 44 56 68	

For use in erecting or dismantling plows, carriages, wagons, etc., and for general service where a light and long wrench is desired.

DOUBLE HEAD ANGLE WRENCHES

22½° ANGLE



No. Length, Inches.	Th'kn's of Heads, In. For Standard Hex. Nuts for Bolts.	UNFINISH Milled Ope Size of Openings.		Openings for Semi- finished and Finished.	PriceSemi- finished, Each.	Price Finished, Each.
550 4½ 551 5¾ 552 7 553 8 554 9¼ 555 10½	14 16 & 14 \$\frac{3}{16} & \frac{3}{4} \\ \$\frac{5}{32} & \frac{5}{16} & \frac{3}{8} \\ \$\frac{5}{16} & \frac{7}{16} & \frac{7}{16} \\ \$\frac{3}{32} & \frac{7}{16} & \frac{7}{16} \\ \$\frac{3}{16} & \frac{7}{16} & \frac{7}{16} \\ \$\frac{7}{16} & \frac{7}{16} & \frac{7}{16} & \frac{7}{16} & \frac{7}{16} \\ \$\frac{7}{16} & \frac{7}{16} & \frac{7}{16} & \frac{7}{16} & \frac{7}{16} \\ \$\frac{7}{16} & \frac{7}{16} & \fr	3/8 & 7/8 16 & 18 16 & 16 3/4 & 16	\$0 15 20 25 30 38 50	3/8 & 1/2 1/2 & 1/6 1/6 & 3/2 1/6 & 1/6 1/6 & 1/6 1/6 & 1/6	\$0 23 30 38 45 57 75	\$0 30 40 50 60 76 1 00

GENERAL PURPOSE WRENCH SETS



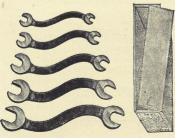
Our General Purpose Wrenches are furnished in sets consisting of one each Nos. 500, 501, 502, 503 and 504, in either Finished, Semi-Finished or Unfinished,

Each set is packed in a canvas bag or roll or in a neat wooden box as shown in cuts.

PRICES IN ROLLS.

Finished, per set			\$2.73
Semi-Finished, per set			2.16
Unfinished, per set .			1.59

See page 3 for finish of Wrenches. For prices in bulk see page 14.



PRICES IN BOXES.

Finished, per set			\$2.45
Semi-Finished, per set			
Unfinished, per set .			1.30

DOUBLE HEAD ANGLE WRENCH SETS



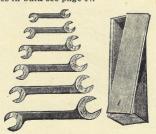
Our Double Head Angle Wrenches are furnished in sets consisting of one each Nos. 550, 551, 552, 553, 554 and 555, either Finished, Semi-Finished or Unfinished.

Each set packed in a canvas bag or roll or in a neat wooden box as shown in cuts.

PRICES IN ROLLS.

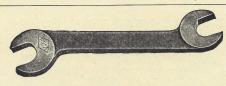
Finished, per set	,		:	\$4.01
Semi-Finished, per set				3.13
Unfinished, per set .				2.23

See page 3 for finish of Wrenches. For prices in bulk see page 14.



PRICES IN BOXES.

Finished, per set		:	\$3.71
Semi-Finished, per set			2.83
Unfinished per set			1 02



		Price Finished, Each,	888844444443223333352527255
	'pe	Price Semi-finisho Each.	62 828 828 828 828 828 828 828 838 838 83
ANGLE		Price Unfinished. Each.	**************************************
	30	Thickness Heads, Inch	747474 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6
2220	cpes.	Extreme Length, In	44442222222222222222222222222222222222
	K. HEAD SCREWS.	Milled Openings for Heads, Inches.	
WRENCHES	CAP SC	Diam. of Screw, Inches.	
	HEAD SCREWS.	Milled Openings for Heads, Inches.	
ANGLE	CAP SC	Diam, of Screw, Inches.	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
HEAD	SCREWS.	Milled Openings for Heads, Inches,	
	SET SC	Diam, of Screw, Inches.	
DOUBLE	S FOR BOLTS.	Milled Openings for Nuts, for Inches,	7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
	NUTS U.S.S.B	Bolt Sizes, Inches.	
		Number,	600 601 601 602 603 603 603 603 603 603 603 603 603 603

DOUBLE-HEAD TOOL POST WRENCHES



No.	Open End for U. S. Standard Nuts Size Bolts, In.	Closed End for Set Screws Size, Ins.	Extreme Length, Inches.	Price, Unfinished, Each.	Price, Semi- Finished, Each.	Price, Finished, Each.
124 129 131 132 139 140	3/8	1,6	61/2	\$0 25	\$0 38	\$0.50
131	12	16 9 16	7	\$0 25 30 30 30 35 40 50	45 45 45 52 60 75	60 60 60 70 80
139	12	16	7	30	40	60
130	52	5%	71/2	20	40	50
140	5/8	3/8	072	40	02	70
143	3/4	24	9	40	60	
143	%	1/4	9	50	75	1 00

Holes broached. Closed end, $22\frac{1}{2}$ ° angle. Open end straight.

SINGLE-HEAD SET SCREW WRENCHES



No.	For Set Screws, Size, Inches.	Extreme Length, Inches.	Price, Un- finished, Each.	Price, Semi- Finished, Each.	Price, Finished, Each.
280 281 282 283 284 285 286 287 288 289 290 291	26 1/4 5 16 / 8 7 16 / 8 16 / 8 17 / 8 1 1 / 8	3 35/8 41/2 55/8 61/4 7 71/2 8 91/4 101/2 111/2	\$0 08 10 12 15 20 25 27 30 35 42 50 60	\$0 12 15 18 23 30 38 41 45 53 63 75	\$0 16 20 24 30 40 50 54 60 70 84 1 00 1 20

DOUBLE HEAD SET SCREW TOOL POST WRENCHES.



No.	Open End for Set Screws, Size, Inches.	Closed End for Set Screws, Size, Inches.	Length Over All, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
201 202 203 204 205 206	76 16 1/2/ 9 16 5/8 11 16 3/4	7 16 1/2 1/2 1/2 5/8 5/8 5/8 3/4	5½ 6 6 6 6 ³ 4 6 ³ 4 7½	\$0 21 23 23 30 30 30 35	\$0 32 35 35 45 45 52	\$0 42 46 46 60 60 70

Holes broached. Closed end. 221/2 angle. Open end straight.

SINGLE HEAD BOX WRENCHES.

22% ANGLE



No.	For Set Screws, Size, Inches.	Length Over All, Inches.	Thickness of Head, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each,
250 251 252 253 254 255 256 257 258 259	1/4 6 6 130/8 7 6 130/8 7 6 11/22 16/83/4 7 7/8 1	53 8 33 4 41 4 47 8 51 2 61 4 7 8 9	9 35 16 37 16 1352 172 9 16 558 116 37	\$0 10 11 13 16 19 22 26 30 36 44	\$0 15 17 20 24 28 33 39 45 54 66	\$0 20 22 26 32 38 44 52 60 72 88

DOUBLE HEAD SET SCREW WRENCHES

15° ANGLE



No.	For Set Screws Size, Inches.	Extreme Length, Inches.	Price Unfinished, Each.	Price Semi- finished, Each.	Price Finished, Each.
65 66 67 68 69 70 71 72 73 74 75 76 77 80 81 82	**************************************	33/8 33/8 4 4 5 57/8/8 65/8/8 77/2 83/8/8 80 10 113/8 113/8	\$0 13 13 15 15 18 18 18 22 22 27 27 27 33 340 40 48 48 48 58	\$0 20 20 23 23 27 27 27 27 33 33 41 41 50 60 60 60 72 72 72 72 78 78	\$0 26 26 30 30 36 44 44 54 54 66 66 80 80 96 96 1 16

TRIPLE HEAD SET SCREW WRENCHES



For Set Screws Sizes, Inches.	Length over all, Inches.	Thick- ness of Heads, Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
3/2 1/8 3/4	55/8	3/8	\$0 28	\$0 42	\$0 56

CONSTRUCTION AND CAR BUILDERS' WRENCHES.

15° ANGLE



The round tang is for bringing bolt and rivet holes into line. The correct tool for use in the construction of roofs, bridges, cars, etc., and can be inserted into convenient openings when wrench is not in use. always keeping tool in sight and preventing loss.

The openings are 15 degrees angle with the handle which admits turning a hexagon nut completely around, where the swing of the

handle is limited to 30 degrees.

No.	For U. S. Standard Nuts,	Opening	Extreme	Thickness	Price	Price	Price
	Size Bolts,	Finished,	Length,	Head,	Unfinished,	Semi-finished,	Finished,
	Inches.	Inches.	Inches.	Inches.	Each.	Each.	Each.
454 455 456 457	5/8 3/4 7/8 1	$\begin{array}{c} 1\frac{1}{16} \\ 1\frac{1}{4} \\ 1\frac{7}{16} \\ 1\frac{5}{8} \end{array}$	14 16 17½ 19	9 16 5/8 11 16 3/4	\$0 50 65 85 1 10	\$0 75 97 1 28 1 65	\$1 00 1 30 1 70 2 20

CONSTRUCTION WRENCHES. WITH OFFSET.



No.	For U. S. Standard Nuts, Size Bolts, Inches.	Opening, Inches.	Extreme Length, Inches.	Thickness Head, Inches.	Price Unfinished, Each.	Price Semi-finished, Each.
484 485 486 487	5/8 3/4 7/8	$ \begin{array}{c} 1\frac{1}{8} \\ 1\frac{5}{16} \\ 1\frac{1}{2} \\ 1\frac{1}{16} \end{array} $	14½ 16 17½ 19	9 16 5/8 11 16 3/4	\$0 50 65 85 1 10	\$0 75 97 1 28 1 65

CAR WRENCHES.

DOUBLE HEAD.

221/2º ANGLE



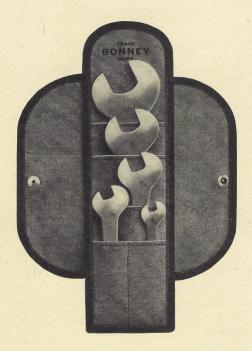
No.	For U. S. Standard Nuts, Size Bolts, Inches.	Openings, Inches.	Extreme Length, Inches.	Thickness Heads, Inches.	Price, Undnished, Each.	Price, Semi- finished, Each.
515 516 517 518	3/8 & 1/2 1/2 & 5/8 1/2 & 3/4 1/2 & 7/8	$\begin{array}{c} 23 \\ 332 \\ 15 \\ 15 \\ 41 \\ 18 \\ 16 \\ 41 \\ 2 \\ 41 \\ 41 \\ 41 \\ 41 \\ 41 \\ 41 $	12 19 19 20	7 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	\$0 50 85 85 85 92	\$0 75 1 28 1 28 1 38
519 520 521 522	5/8 & 3/4 5/8 & 7/8 5/8 & 1 3/4 & 7/8	$\begin{array}{c} 1\frac{1}{8} & & 1\frac{5}{16} \\ 1\frac{1}{8} & & 1\frac{1}{2} \\ 1\frac{1}{8} & & 1\frac{1}{16} \\ 1\frac{5}{16} & & 1\frac{1}{2} \end{array}$	20 21 21 21 21	1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	92 1 00 1 00 1 00	1 38 1 50 1 50 1 50
523 524 £25 526	34 & 1 34 & 1½ 7/8 & 1 7/8 & 1½	$\begin{array}{c} 1\frac{5}{16} \ \& \ 1\frac{11}{16} \\ 1\frac{5}{16} \ \& \ 1\frac{7}{8} \\ 1\frac{1}{2} \ \& \ 1\frac{11}{16} \\ 1\frac{1}{2} \ \& \ 1\frac{11}{8} \end{array}$	22 22 22 22 23	1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2 1/2 & 1/2	1 10 1 10 1 10 1 23	1 65 1 65 1 65 1 85
527 528 529 530	7/8 & 11/4 1 & 11/8 1 & 11/4 11/8 & 11/4	$\begin{array}{c} 1\frac{1}{2} \& 2\frac{1}{16} \\ 1\frac{11}{16} \& 1\frac{7}{8} \\ 1\frac{11}{16} \& 2\frac{1}{16} \\ 1\frac{7}{8} \& 2\frac{1}{16} \end{array}$	23 23 24 24 24	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1 23 1 23 1 40 1 40	1 85 1 85 2 10 2 10

BONNEY THIN WRENCHES



No,	Openings, Inches.	Length	Price, Each, Semi-finished.
110	1/4 & 5-16	43/8	10
120	3/8 & 7-16	5	14
130	1/2 & 9-16	61/4	18
140	5/8 & 3/4	73/4	25
150	78 & 1	95/8	33 .

BONNEY THIN WRENCHES INSETS

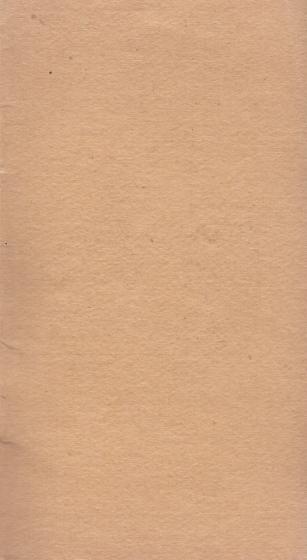


SET No. 1. Five Wrenches, one each Nos. 110, 120, 130, 140, 150. Semi-finished, packed in canvas case

Price per Set Complete \$1.25

SET No. 2. Same Wrenches as above, packed in cardboard box.

Price per Set Complete \$1.00



BONNEY MARK

SUPPLEMENT TO CATALOG NO. 15

TRADE

BONNEY

MARK

BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. 8. A. PHILADELPHIA, PA., U. 8. A.



BONNEY VISE AND TOOL WORKS

Inc.

ALLENTOWN, PA., U. S. A. PHILADELPHIA, PA., U. S. A.

Manufacturers of DROP FORGINGS
VISES AND WRENCHES

of all kinds



Supplement to

CATALOG NO. 15

Showing additional lines of general purpose and double head angle wrenches, for machinists, farmers and textile uses of all kinds.

ESTABLISHED 1876

Cable address Bonnevise

GENERAL PURPOSE WRENCHES



221/2º ANGLE

For Carriage and Automobile Builders and for General Service in which a long, light wrench is required.

Milled regularly to dimensions shown below.

Can be milled to special combinations when required.

No.	Openings Finished Inches	Extreme Length Inches	Thickness Of Heads Inches	Price Un- finished Each	Price Semi- finished Each	Price Finished Each
500	3/8 & 1/2	61/4	7 32	\$0.13	\$0.20	\$0.26
500A	3/8 & 7	61/4	7 32	13	.20	.26
500B	13 & 1/2	61/4	7 32	.13	.20	.26
500C	1/4 & 5	61/4	7 32	.13	.20	.26
501	1/2 & 5/8	71/8	1/4	.17	.25	.34
501A	1/2 & 9	71/8	1/4	.17	.25	.34
501B	19 & 11 32 & 16	71/8	1/4	.17	.25	.34
501C	13 & 1/2	71/8	1/4	.17	.25	.34
502	5/8 & 3/4	81/4	5 16	.22	.33	.44
502A	9 & 11	81/4	5 16	.22	.33	.44
502B	5/8 & 11 16	81/4	5 16	.22	.33	.44
502C	9 & 19 16 & 32	81/4	5 16	.22	.33	.44
503	3/4 & 7/8	91/4	3/8	.28	.42	.56
503A	3/4 & 13 16	91/4	3/8	.28	.42	.56
503B	25 & 7/8	91/4	3/8	.28	.42	.56
503C	11 & 3/4	91/4	3/8	.28	.42	.56
504	7/8 & 1	103/8	7 16	.34	.51	.68
504A	15 & 1	103/8	7 16	.34	.51	.68
504B	7/8 & 1 1/16	103/8	7 16	.34	.51	68
505	1 & 11/8	12	1/2	44	.66	88
505A	1 & 11/4	12	1/2	.44	.66	.88
505B	1 1 6 1 1/4	12	1/2	44	66	.88
505C	11/8 & 11/4	12	1/2	.44	66	.88

GENERAL PURPOSE WRENCHES IN SETS.

EACH SET PACKED IN A CANVAS ROLL OR NEAT WOODEN BOX.

SET A.

Contains 5 wrenches, one each of the following:

No.	Manufac- turers' Stan- dard Nuts, Size Bolts, Inches.	Openings Finished Inches.	Extreme Length Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
500 501 502 503 504	36 & 1/4 1/4 & 5 1/4 & 3/8 56 & 3/8 3/8 & 7/6 7/6 & 1/2	\$\\ \& \frac{1}{2} \\ \frac{1}{2} \& \frac{5}{8} \\ \frac{5}{8} \& \frac{3}{4} \\ \frac{3}{4} \& \frac{7}{8} \\ \frac{7}{8} \& \frac{1}{2} \\ \frac{1}{2} \& \frac{5}{8} \\ \frac{1}{8} \\	6½ 7½ 8½ 8¼ 9¼ 10¾	7 32 1/4 5 16 3/8 7 16	\$0.13 .17 .22 .28 .34	\$0.20 .25 .33 .42 .51	\$0:26 .34 .44 .56 .68

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished Per Set Unfinished. Per Set	2.16	\$2.45 1.85 1.30

SET B.

Contains 3 Wrenches, one each of the following:

	Contains						
No.	Manufac- turers' Stan- dard Nuts, Size Bolts, Inches.	Openings Finished, Inches.	Extreme Length, Inches.	Thickness of Heads, Inches.	Price Un- finished, Each,	Price Semi- finished, Each.	Price Finished, Each.
500 502 504	$\begin{array}{c} \frac{3}{16} & \frac{1}{4} \\ \frac{5}{16} & \frac{3}{8} \\ \frac{7}{16} & \frac{1}{2} \end{array}$	3/8 & 1/2 5/8 & 3/4 7/8 & 1	61/4 81/4 103/8	32 5 16 7 16	\$0.13 ,22 .34	\$0.20 .33 .51	\$0.26 .44 .68

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished. Per Set	\$1.83	\$1.54
Semi-Finished Per Set	1.49	1.20
Unfinished. Per Set	1.14	.85

GENERAL PURPOSE WRENCHES IN SETS—CONTINUED

SET C.

Contains 3 Wrenches, one each of the following:

No.	U. S. Stan- dard Nuts, Size Bolts, Inches.	Openings Finished Inches.	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Frice Finished, Each.
500B 501B 503B	3 & 1/4 16 & 3/8 16 & 1/2	13 & ½ 19 & 11 12 & 16 25 & 78	6½ 7½ 9¼	7 32 1/4 3/8	\$0.13 .17 .28	\$0.20 .25 .42	\$0.26 .34 .56

PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished Per Set Unfinished Per Set	1.32	\$1.33 1.02 .74

SET D.

Contains 5 Wrenches, for A. L. A. M. Standard Nuts and Cap-Screws, one each of the following:

No.	For A. L. A. M. Standard Nuts and Cap Screws, Size of Bolts, or Cap Screws.	les hir	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each.	Price Semi- finished, Each.	Price Finished, Each.
500 502A 503 504A 505C	1/4 & 15 3/8 & 15 1/2 & 15 5/8 & 11 3/4 & 7/8	3/8 & 1/2 9 & 11 16 & 11 8/4 & 7/8 15 & 1 11/8 & 11/4	6½ 8½ 9¼ 103/8 12	332 5 16 3/8 7 16 1/2	\$0.13 .22 .28 .34 .44	\$0.20 .33 .42 .51	\$0.26 .44 .56 .68 .88

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes.
Finished Per Set Semi-Finished. Per Set Unfinished. Per Set		\$2.99 2.27 1.57

GENERAL PURPOSE WRENCHES IN SETS-CONTINUED

SET E.

Contains 6 Wrenches, twelve much used openings, no duplicates as follows:

No.	Openings Finished Inches.	Extreme Length, Inches.	Thickness of Heads Inches.	Price Un- finished, Each,	Price Semi- finished, Each.	Price Finished, Each.
500A 501A 502B 503A 504 505C	3/8 & 7/6 1/2 & 9/8 5/8 & 11/1 5/8 & 11/6 7/8 & 1 11/8 & 11/4	6 ¹ / ₄ 7 ¹ / ₈ 8 ¹ / ₄ 9 ¹ / ₄ 10 ³ / ₈ 12	7 32 1/4 5 16 8/8 7 16 1/2	\$0.13 .17 .22 .28 .34 .44	\$0.20 .25 .33 .42 .51 .66	\$0.26 .34 .44 .56 .68 .88
	DDIGEG			ked in	Pack	ed in

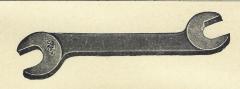
PRICES	Packed in Canvas Rolls.	Packed in Wooden Boxes.
Finished Per Set Semi-Finished. Per Set Unfinished. Per Set	2.82	\$3.33 2.52 1.74

SET F.

Contains 6 wrenches, twelve openings, no duplicates, as follows:

No.	Openings	Extreme	Thickness	Price Un-	Price Semi-	Price
	Finished	Length	of Heads	finished	finished	Finished
	Inches	Inches	Inches	Each	Each	Each
500C 500A 501C 502C 503C 504B	14 & 5 3/8 & 16 3/8 & 16 13/2 & 1/2 9 6 6 3/2 116 & 3/4 7/8 & 116	61/4 61/4 71/8 81/4 91/4 10 3/8	7 32 32 1/4 5 16 3/8 7 16	\$0.13 .13 .17 .22 .28 .34	\$0.20 .20 .25 .33 .42 .51	\$0.36 .26 .34 .44 .56 .68

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes
Finished Per Set Semi-Finished Per Set Unfinished Per Set	2.36	2.70 2.07 1.43

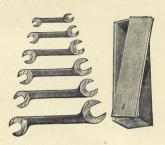


	Price Finished, Each,	8888844444444444688888888888898989898989
-	Price Semi-finished Each.	62 22 22 22 22 22 22 22 22 22 22 22 23 23
	Price Unfinished, Each.	08 4444446888888888888888888888888888888
	Thickness of	747474 4 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -
'sət	Extreme Length, Incl	44446666666666666666666666666666666666
HEX. HEAD AP SCREWS.	Milled Openings for Heads, Inches,	26 26-10 27 40 26 26 26 27 11 11 11 12 15 16 16 16 16 16 16 16 16 16 16 16 16 16
HEX.	Diam. of Screw, Inches.	45 45 45 45 45 45 45 45 45 45 45 45 45 4
SQ. HEAD	Milled Openings for Heads, Inches.	
SQ. CAP SC	Diam. of Screw, Inches.	74 7476 74 1475 14 76 74 74 74 75 75 75 75 75 75 75 75 75 75 75 75 75
SCREWS.	Milled Openings for Heads, Inches,	2
SET SC	Diam. of Screw, Inches.	% % % % % % % % % % % % % % % % % % %
S FOR BOLTS.	Milled Openings for Nuts, Inches.	2
NUTS U.S.S.	Bolt Sizes, Inches,	#
	Иштрег,	600 602 603 603 604 605 605 606 607 607 608 609 610 611 611 611 611 612 613 613 614 613 614 615 616 617 618 618 618 618 618 618 618 618 618 618

DOUBLE HEAD ANGLE WRENCHES

IN SETS

Each set packed in a canvas bag or roll, or in a neat wooden box as shown in cuts.



SET NO. 1.

Contains 6 Wrenches, one each of the following:

No.	Length, Inches.	kn's of ds, In.	For Standard lex. Nuts for Bolts.	UNFINIS: Milled Ope		Openings for Semi- finished and rinished.	riceSemi- finished, Each.	Price nished, Each.
Z	Len	Th'kn' Heads,	Stan Hex. for F	Size of Openings.	Price.	for for fin	Prices finish Eac	Finish Each
550 551 552 553 554 555	4½ 5¾ 7 8 9¼ 10½	1/4 932 55 16 32 3/8 76	3/8 & 1/4 5/6 & 3/8 3/8 & 1/2 1/6 & 5/8 5/8 & 7/8	3/8 & 7/6 9/6 & 5/8 116 & 136 3/4 & 156 7/8 & 1 116 & 156	\$0 15 20 25 30 38 50	3/8 & 1/2 19 & 16 11 & 32 11 & 32 25 & 32 25 & 32 25 & 11 & 176 176 & 176	\$0 23 30 38 45 57 75	\$0 30 40 50 60 76 1 00

PRICES In Sets	Packed in Canvas Rolls	Packed in Wooden Boxes
Finished Per Set	\$4.01	\$3.71
Semi-Finished "	3.13	2.83
Unfinished "	2.23	1.93

DOUBLE HEAD ANGLE WRENCHES

IN SETS

Each set packed in a canvas bag or roll or in a neatwooden box as shown in cuts,



SET NO. 2

Contains 6 Wrenches, twelve openings, no duplicates, one each of the following:

No.	Openings Finished, Inches	Extreme Length Inches	Thickness of Heads Inches	Price Finished Each	Price Semi- Finished Each	Price Un- finished Each
550A	3/8 & 7/16	41/2	1/4	\$0.30	\$0.23	\$0.15
551A	9 & 5/8	53/4	9 32	40	.30	20
552A	11 & 13	7	5	50	,30	25
553A	3/4 & 15	8	1/4 9/32 5/16 11/32	.60	.45	.30
554A	7/8 & 1	91/4	3/8	76	57	.38
555A	116 & 15	101/2	7 16	1 00	75	50

PRICES	Packed in Canvas Rolls	Packed in Wooden Boxes
Finished	\$4.01 3.13 2.23	\$3.71 2.83 1.93



BONNEY MARK